

## CMM STYLI CATALOGUE

### *Pricelist 2017*



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## Choosing styli for inspection

In the majority of probing applications to maximise accuracy we recommend that you:-

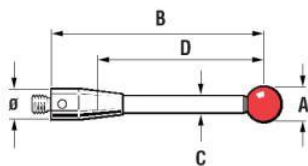
### KEEP STYLI SHORT AND STIFF

The more the stylus bends or deflects, the lower the accuracy. Probing with the minimum stylus length for your application is recommended and where possible the use of one piece styli is suggested. Probing with excessive styli/extension combinations should therefore be avoided.

### KEEP THE STYLUS BALL AS LARGE AS POSSIBLE

This will ensure maximum ball/stem clearance whilst providing a greater yet rigid Effective Working Length (EWL). Using larger ruby balls also reduces the effect of surface finish of the component being inspected.

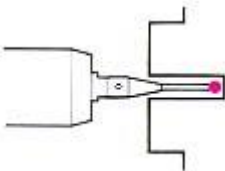
**Effective working length (EWL)** is the penetration that can be achieved by any ruby ball stylus before its stem fouls against the feature. Generally the larger the ball diameter the greater the EWL (see below).



- A Ball diameter
- B Overall length
- C Stem diameter
- D Effective working length
- Ø M2 = 3 mm
- Ø M3 = 4 mm
- Ø M4 = 7 mm
- Ø M5 = 10 mm

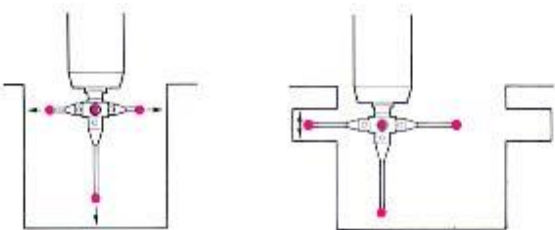
## EXPLANATION OF STYLI TYPES

### RUBY BALL STYLI



These are suitable for the majority of probing applications. They incorporate highly spherical industrial ruby balls. Ruby is an extremely hard ceramic material and hence wear of stylus balls is minimised. It is also of low density keeping tip mass to a minimum which avoids unwanted probe triggers caused by machine motion or vibration. Ruby balls are available mounted on a variety of materials including non-magnetic stainless steel, ceramic and carbide, to maintain stiffness over the total range of styli.

### STAR STYLI\*

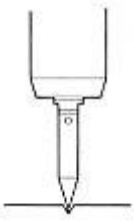


These can be used to inspect a variety of different features.

Using star styli to inspect the extreme points of internal features such as the sides or grooves in a bore, minimises the need to move the probe, due to their multi-tip probing capability.

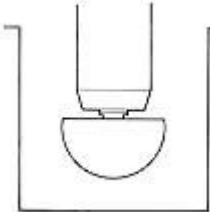
Each tip on a star stylus requires datuming in the same manner as a single ball stylus.

## POINTER STYLI \*



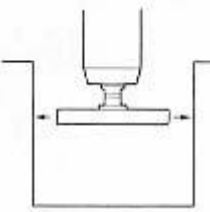
These should not be used for conventional XY Probing. Designed for the measurement of thread forms, specific points and scribed lines (to lower accuracy). The use of radius end pointer styli allows more accurate datuming and probing of features, and can also be used to inspect the location of very small holes.

## CERAMIC HOLLOW BALL STYLUS



These are ideal for probing deep features and bores in X, Y and Z directions with the need to datum only one ball. In addition, the effects of very rough surfaces can be averaged out by probing with such a large diameter ball.

## DISC STYLUS \*



These 'thin sections' of a large sphere are usually used to probe undercuts and grooves. Although probing with the "spherical edge" of a simple disc is effectively the same as probing on or about the equator of a large stylus ball, only a small area of this ball surface is available for contact. Hence thinner discs require careful angular alignment to ensure correct contact of the disc surface with the feature being probed.

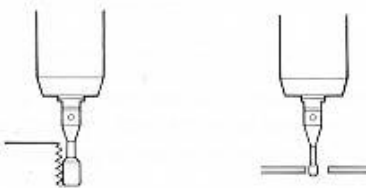
A simple disc requires datuming on only one diameter (usually in a ring gauge) but limits effective probing to only X and Y directions.

Adding a radius end roller allows you to datum and hence probe in the Z direction, providing the centre of the 'radius end roller' extends beyond the diameter of the probe.

The radius end roller can be datumed on a sphere or a slip gauge. Rotating and locking the disc about its centre axis allows the 'radius end roller' to be positioned to suit the application.

Disc may also have an M2 threaded centre to allow the fixing of a centre stylus, giving the additional flexibility of probing the bottom of deep bores (where access for the disc may be limited).

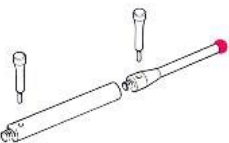
## CYLINDER STYLUS



These are used for probing holes in thin sheet material, probing various threaded features and locating the centres of tapped holes.



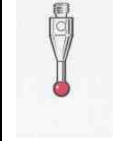
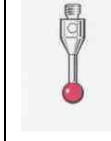
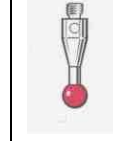
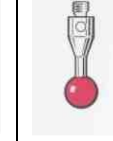
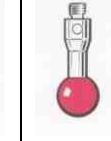
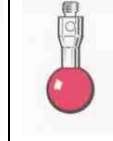

Ball ended cylinder styli allow full datuming and probing in X, Y and Z directions thus allowing surface inspection to be carried out.

## STYLUS EXTENSIONS


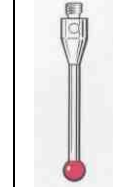
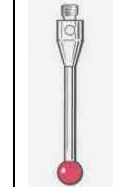
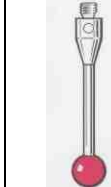


These provide added probing penetration by extending the stylus away from the probe. However, using stylus extensions can reduce accuracy due to loss of rigidity.


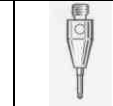
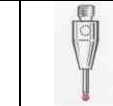

### Ruby Ball Styli (stainless steel stems) 10mm Range ~ M2 Thread

| Part No.       | A-5000<br>-7806                                                                   | A-5000<br>-7802                                                                   | A-5000<br>-7807                                                                   | A-5000<br>-7803                                                                   | A-5000<br>-3604                                                                   | A-5000<br>-4154                                                                    | A-5000<br>-4155                                                                     | A-5000<br>-4156                                                                     | A-5000<br>-4158                                                                     |
|----------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| A Ball Dia     | 1.0                                                                               | 1.5                                                                               | 2.0                                                                               | 2.5                                                                               | 3.0                                                                               | 4.0                                                                                | 5.0                                                                                 | 6.0                                                                                 | 8.0                                                                                 |
| B Length       | 10.0                                                                              | 10.0                                                                              | 10.0                                                                              | 10.0                                                                              | 10.0                                                                              | 10.0                                                                               | 10.0                                                                                | 10.0                                                                                | 11.0                                                                                |
| C Stem Dia     | 0.7                                                                               | 0.7                                                                               | 1.0                                                                               | 1.0                                                                               | 1.5                                                                               | 1.5                                                                                | 2.5                                                                                 | 2.5                                                                                 | 2.5                                                                                 |
| D EWL          | 4.5                                                                               | 4.5                                                                               | 6.0                                                                               | 6.0                                                                               | 7.5                                                                               | 10.0                                                                               | 10.0                                                                                | 10.0                                                                                | 11.0                                                                                |
| Weight         | 0.3                                                                               | 0.3                                                                               | 0.3                                                                               | 0.3                                                                               | 0.4                                                                               | 0.4                                                                                | 0.7                                                                                 | 0.9                                                                                 | 1.5                                                                                 |
| 10mm range     |  |  |  |  |  |  |  |  |  |
| Price excl VAT | <b>£18.20</b>                                                                     | <b>£14.66</b>                                                                     | <b>£12.73</b>                                                                     | <b>£13.48</b>                                                                     | <b>£14.75</b>                                                                     | <b>£15.52</b>                                                                      | <b>£20.34</b>                                                                       | <b>£22.35</b>                                                                       | <b>£41.61</b>                                                                       |

### Ruby Ball Styli (stainless steel stems) 20mm Range ~ M2 Thread

| Part No.       | A-5000<br>-3603                                                                    | A-5000<br>-7804                                                                    | A-5000<br>-4160                                                                    | A-5000<br>-4161                                                                    |
|----------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| A Ball Dia     | 2.0                                                                                | 2.5                                                                                | 3.0                                                                                | 4.0                                                                                |
| B Length       | 20.0                                                                               | 20.0                                                                               | 20.0                                                                               | 20.0                                                                               |
| C Stem Dia     | 1.4                                                                                | 1.4                                                                                | 1.5                                                                                | 1.5                                                                                |
| D EWL          | 14.0                                                                               | 14.0                                                                               | 17.5                                                                               | 20.0                                                                               |
| Weight         | 0.4                                                                                | 0.4                                                                                | 0.5                                                                                | 0.6                                                                                |
| 20mm range     |  |  |  |  |
| Price excl VAT | <b>£14.30</b>                                                                      | <b>£14.70</b>                                                                      | <b>£15.44</b>                                                                      | <b>£16.09</b>                                                                      |

### Ruby Ball Styli (tungsten carbide stems) 10mm Range ~ M2 Thread

| Part No.       | A-5000<br>-7800                                                                     | A-5000<br>-7805                                                                     | A-5000<br>-7801                                                                     | A-5003<br>-1325                                                                     |
|----------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| A Ball Dia     | 0.3                                                                                 | 0.5                                                                                 | 0.7                                                                                 | 1.0                                                                                 |
| B Length       | 10.0                                                                                | 10.0                                                                                | 10.0                                                                                | 10.0                                                                                |
| C Stem Dia     | 0.2                                                                                 | 0.4                                                                                 | 0.5                                                                                 | 0.7                                                                                 |
| D EWL          | 2.0                                                                                 | 3.0                                                                                 | 4.0                                                                                 | 2.0                                                                                 |
| Weight         | 0.3                                                                                 | 0.3                                                                                 | 0.3                                                                                 | 0.3                                                                                 |
| 10mm range     |  |  |  |  |
| Price excl VAT | <b>£76.00</b>                                                                       | <b>£75.94</b>                                                                       | <b>£63.41</b>                                                                       | <b>£40.00</b>                                                                       |



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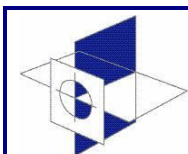
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### Ruby Ball Styli (tungsten carbide stems) 20mm Range ~ M2 Thread

| Part No.       | A-5003<br>-1345                                                                   | A-5003<br>-0577                                                                   | A-5000<br>-7808                                                                   | A-5003<br>-0033                                                                   | A-5003<br>-0034                                                                   |
|----------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| A Ball Dia     | 0.5                                                                               | 0.7                                                                               | 1.0                                                                               | 1.0                                                                               | 1.5                                                                               |
| B Length       | 20.0                                                                              | 20.0                                                                              | 20.0                                                                              | 20.0                                                                              | 20.0                                                                              |
| C Stem Dia     | 0.3                                                                               | 0.5                                                                               | 0.7                                                                               | 0.8                                                                               | 1.0                                                                               |
| D EWL          | 7.0                                                                               | 12.0                                                                              | 7.0                                                                               | 12.5                                                                              | 12.5                                                                              |
| Weight         | 0.48                                                                              | 0.32                                                                              | 0.5                                                                               | 0.41                                                                              | 0.5                                                                               |
| 20mm range     |  |  |  |  |  |
| Price excl VAT | <b>£80.00</b>                                                                     | <b>£67.0</b>                                                                      | <b>£30.39</b>                                                                     | <b>£37.35</b>                                                                     | <b>£37.35</b>                                                                     |

### Ruby Ball Styli (tungsten carbide stems) 20mm Range ~ M2 Thread cont'd

| Part No.       | A-5003<br>-3822                                                                    | A-5003<br>-1896                                                                    | A-5003<br>-0938                                                                    | A-5003<br>-1029                                                                    | A-5003<br>-0046                                                                    |
|----------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| A Ball Dia     | 2.0                                                                                | 2.5                                                                                | 3.0                                                                                | 4.0                                                                                | 5.0                                                                                |
| B Length       | 20.0                                                                               | 20.0                                                                               | 20.0                                                                               | 20.0                                                                               | 20.0                                                                               |
| C Stem Dia     | 1.0                                                                                | 1.0                                                                                | 1.5                                                                                | 2.0                                                                                | 2.5                                                                                |
| D EWL          | 12.0                                                                               | 15.5                                                                               | 20.0                                                                               | 22.0                                                                               | 20.0                                                                               |
| Weight         | 0.48                                                                               | 0.5                                                                                | 0.77                                                                               | 1.24                                                                               | 1.98                                                                               |
| 20mm range     |  |  |  |  |  |
| Price excl VAT | <b>£37.35</b>                                                                      | <b>£37.35</b>                                                                      | <b>£40.85</b>                                                                      | <b>£40.85</b>                                                                      | <b>£40.85</b>                                                                      |






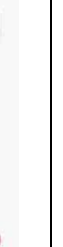



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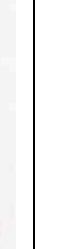
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### Ruby Ball Styli (tungsten carbide stems) 30mm Range ~ M2 Thread

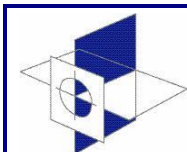
| Part No.       | A-5000<br>-8663                                                                   | A-5003<br>-0035                                                                   | A-5003<br>-0036                                                                   | A-5003<br>-0038                                                                   | A-5003<br>-0040                                                                    | A-5003<br>-0043                                                                     | A-5003<br>-0047                                                                     |
|----------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| A Ball Dia     | 1.0                                                                               | 1.5                                                                               | 2.0                                                                               | 2.5                                                                               | 3.0                                                                                | 4.0                                                                                 | 5.0                                                                                 |
| B Length       | 27.0                                                                              | 30.0                                                                              | 30.0                                                                              | 30.0                                                                              | 30.0                                                                               | 30.0                                                                                | 30.0                                                                                |
| C Stem Dia     | 0.7                                                                               | 1.0                                                                               | 1.5                                                                               | 2.0                                                                               | 2.0                                                                                | 2.0                                                                                 | 2.5                                                                                 |
| D EWL          | 20.5                                                                              | 22.5                                                                              | 22.5                                                                              | 25.0                                                                              | 25.0                                                                               | 30.0                                                                                | 30.0                                                                                |
| Weight         | 0.40                                                                              | 0.58                                                                              | 0.99                                                                              | 1.48                                                                              | 1.49                                                                               | 1.57                                                                                | 2.57                                                                                |
| 30mm range     |  |  |  |  |  |  |  |
| Price excl VAT | £49.03                                                                            | £40.85                                                                            | £37.35                                                                            | £37.35                                                                            | £40.85                                                                             | £40.85                                                                              | £40.85                                                                              |

### Ruby Ball Styli (ceramic stems) 30mm Range ~ M2 Thread cont'd

| Part No.       | A-5003<br>-4177                                                                     | A-5003<br>-1370                                                                     | A-5003<br>-4779                                                                     | A-5003<br>-4780                                                                     |
|----------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| A Ball Dia     | 3.0                                                                                 | 4.0                                                                                 | 5.0                                                                                 | 6.0                                                                                 |
| B Length       | 30.0                                                                                | 30.0                                                                                | 30.0                                                                                | 30.0                                                                                |
| C Stem Dia     | 2.0                                                                                 | 2.0                                                                                 | 2.5                                                                                 | 2.5                                                                                 |
| D EWL          | 27.5                                                                                | 30.0                                                                                | 30.0                                                                                | 30.0                                                                                |
| Weight         | 0.44                                                                                | 0.68                                                                                | 0.93                                                                                | 1.11                                                                                |
| 30mm range     |  |  |  |  |
| Price excl VAT | £50.00                                                                              | £55.00                                                                              | £45.00                                                                              | £47.86                                                                              |

### Ruby Ball Styli (carbon fibre stems) 30mm Range ~ M2 Thread cont'd

| Part No.       | A-5003<br>-4241                                                                     | A-5003<br>-4781                                                                     | A-5003<br>-4782                                                                     |
|----------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| A Ball Dia     | 4.0                                                                                 | 5.0                                                                                 | 6.0                                                                                 |
| B Length       | 30.0                                                                                | 30.0                                                                                | 30.0                                                                                |
| C Stem Dia     | 2.0                                                                                 | 3.0                                                                                 | 3.0                                                                                 |
| D EWL          | 30.0                                                                                | 30.0                                                                                | 30.0                                                                                |
| Weight         | 0.57                                                                                | 0.79                                                                                | 0.96                                                                                |
| 30mm range     |  |  |  |
| Price excl VAT | £52.00                                                                              | £54.00                                                                              | £57.00                                                                              |











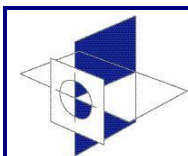
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## Ruby Ball Styli (tungsten carbide stems) 40mm & 50mm Range ~ M2 Thread

| Part No.                      | A-5003<br>-0037                                                                   | A-5003<br>-0039                                                                   | A-5003<br>-0041                                                                   | A-5003<br>-0044                                                                   | A-5003<br>-0048                                                                    | A-5003<br>-0042                                                                      | A-5003<br>-0045                                                                      | A-5003<br>-0049                                                                      |
|-------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| <b>A</b> Ball Dia             | 2.0                                                                               | 2.5                                                                               | 3.0                                                                               | 4.0                                                                               | 5.0                                                                                | 3.0                                                                                  | 4.0                                                                                  | 5.0                                                                                  |
| <b>B</b> Length               | 40.0                                                                              | 40.0                                                                              | 40.0                                                                              | 40.0                                                                              | 40.0                                                                               | 50.0                                                                                 | 50.0                                                                                 | 50.0                                                                                 |
| <b>C</b> Stem Dia             | 1.5                                                                               | 2.0                                                                               | 2.0                                                                               | 2.0                                                                               | 2.5                                                                                | 2.0                                                                                  | 2.0                                                                                  | 2.5                                                                                  |
| <b>D</b> EWL                  | 32.5                                                                              | 32.5                                                                              | 37.0                                                                              | 40.0                                                                              | 40.0                                                                               | 47.0                                                                                 | 50.0                                                                                 | 50.0                                                                                 |
| Weight                        | 1.29                                                                              | 1.95                                                                              | 1.97                                                                              | 2.04                                                                              | 3.17                                                                               | 2.44                                                                                 | 2.52                                                                                 | 3.75                                                                                 |
| 40mm range<br>&<br>50mm range |  |  |  |  |  |  |  |  |
| Price excl VAT                | <b>£40.85</b>                                                                     | <b>£40.85</b>                                                                     | <b>£43.78</b>                                                                     | <b>£43.78</b>                                                                     | <b>£43.78</b>                                                                      | <b>£43.78</b>                                                                        | <b>£43.78</b>                                                                        | <b>£43.78</b>                                                                        |



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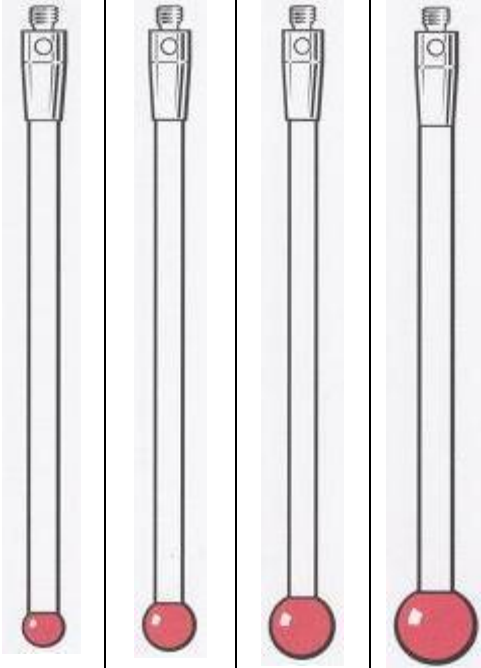
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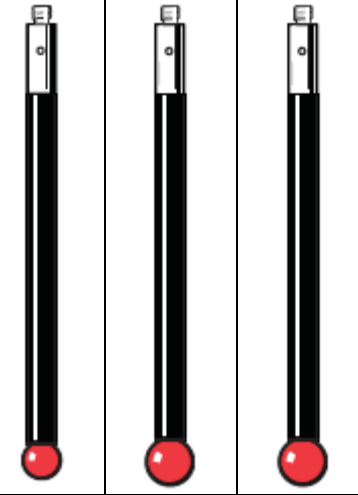
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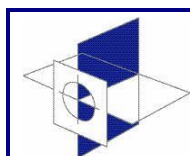


### Ruby Ball Styli (ceramic stems) 50mm Range ~ M2 Thread cont'd

| Part No.       | A-5003<br>-0064                                                                    | A-5003<br>-0065 | A-5003<br>-0066 | A-5003<br>-0470 |
|----------------|------------------------------------------------------------------------------------|-----------------|-----------------|-----------------|
| A Ball Dia     | 3.0                                                                                | 4.0             | 5.0             | 6.0             |
| B Length       | 50.0                                                                               | 50.0            | 50.0            | 50.0            |
| C Stem Dia     | 2.0                                                                                | 2.0             | 2.5             | 2.5             |
| D EWL          | 47.0                                                                               | 50.0            | 50.0            | 50.0            |
| Weight         | 0.83                                                                               | 0.91            | 1.31            | 1.49            |
| 50mm range     |  |                 |                 |                 |
| Price excl VAT | £47.86                                                                             | £47.86          | £47.86          | £45.00          |

### Ruby Ball Styli (carbon fibre stems) 50mm Range ~ M2 Thread cont'd

| Part No.       | A-5003<br>-2285                                                                     | A-5003<br>-2286 | A-5003<br>-2287 |
|----------------|-------------------------------------------------------------------------------------|-----------------|-----------------|
| A Ball Dia     | 4.0                                                                                 | 5.0             | 6.0             |
| B Length       | 50.0                                                                                | 50.0            | 50.0            |
| C Stem Dia     | 3.0                                                                                 | 3.0             | 3.0             |
| D EWL          | 50.0                                                                                | 50.0            | 50.0            |
| Weight         | 1.00                                                                                | 1.10            | 1.20            |
| 50mm range     |  |                 |                 |
| Price excl VAT | £57.84                                                                              | £59.98          | £62.12          |

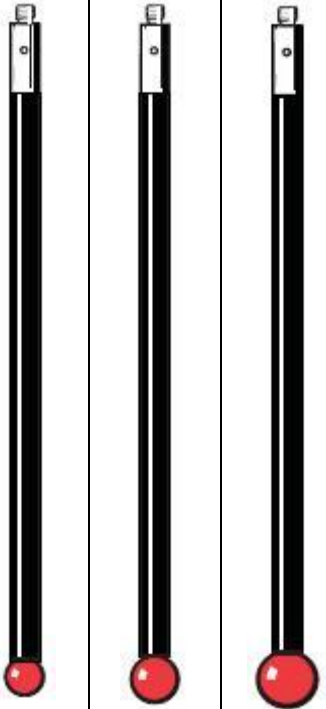


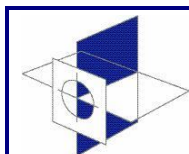
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**Ruby Ball Styli (carbon fibre stems) 75mm Range ~ M2 Thread cont'd**

| Part No.       | A-5003<br>-4784                                                                    | A-5003<br>-4785 | A-5003<br>-4786 |
|----------------|------------------------------------------------------------------------------------|-----------------|-----------------|
| A Ball Dia     | 4.0                                                                                | 5.0             | 6.0             |
| B Length       | 75.0                                                                               | 75.0            | 75.0            |
| C Stem Dia     | 3.0                                                                                | 3.0             | 3.0             |
| D EWL          | 75.0                                                                               | 75.0            | 75.0            |
| Weight         | 1.15                                                                               | 1.27            | 1.45            |
| 75mm range     |  |                 |                 |
| Price excl VAT | <b>£70.50</b>                                                                      | <b>£75.00</b>   | <b>£79.50</b>   |

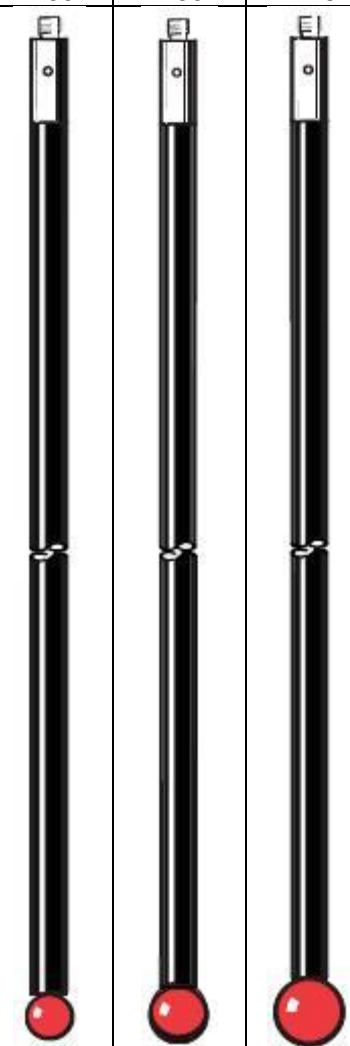


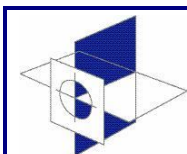
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**Ruby Ball Styli (carbon fibre stems) 100mm Range ~ M2 Thread cont'd**

| Part No.       | A-5003<br>-2289                                                                    | A-5003<br>-2290 | A-5003<br>-2291 |
|----------------|------------------------------------------------------------------------------------|-----------------|-----------------|
| A Ball Dia     | 4.0                                                                                | 5.0             | 6.0             |
| B Length       | 100.0                                                                              | 100.0           | 100.0           |
| C Stem Dia     | 3.0                                                                                | 3.0             | 3.0             |
| D EWL          | 100.0                                                                              | 100.0           | 100.0           |
| Weight         | 1.50                                                                               | 1.59            | 1.78            |
| 100mm<br>range |  |                 |                 |
| Price excl VAT | <b>£80.50</b>                                                                      | <b>£85.00</b>   | <b>£89.50</b>   |







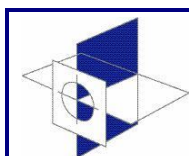
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**Stylus Extensions (carbon fibre stems) ~ M2 Thread cont'd**

| Part No.            | A-5003<br>-2280                                                                   | A-5003<br>-2281                                                                   | A-5003<br>-2282                                                                   | A-5003<br>-2283                                                                    |
|---------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| Length              | 40.0                                                                              | 50.0                                                                              | 70.0                                                                              | 90.0                                                                               |
| Stem Dia            | 3.0                                                                               | 3.0                                                                               | 3.0                                                                               | 3.0                                                                                |
| Outer Dia           | 3.5                                                                               | 3.5                                                                               | 3.5                                                                               | 3.5                                                                                |
| Weight              | 0.9                                                                               | 1.0                                                                               | 1.3                                                                               | 1.5                                                                                |
| 75 - 100mm<br>range |  |  |  |  |
| Price excl VAT      | <b>£53.54</b>                                                                     | <b>£55.69</b>                                                                     | <b>£57.84</b>                                                                     | <b>£59.98</b>                                                                      |









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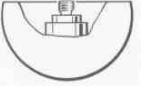



### Cylinder Ball Styli (stainless steel stems) ~ M2 Thread

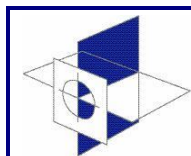
| Part No.       | A-5004<br>-7589                                                                   | A-5004<br>-7590                                                                   | A-5000<br>-8876                                                                   | A-5000<br>-8877                                                                   | A-5000<br>-7812                                                                   | A-5000<br>-0073                                                                     |
|----------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| A Ball Dia     | 1.5                                                                               | 3.0                                                                               | 1.0                                                                               | 1.5                                                                               | 2.0                                                                               | 4.0                                                                                 |
| B Length       | 11.0                                                                              | 13.0                                                                              | 15.0                                                                              | 15.0                                                                              | 20.0                                                                              | 20.0                                                                                |
| C Stem Dia     | 1.0                                                                               | 1.5                                                                               | NA                                                                                | NA                                                                                | 1.6                                                                               | 2.0                                                                                 |
| D EWL          | 1.5                                                                               | 3.8                                                                               | 8.0                                                                               | 8.0                                                                               | 7.2                                                                               | 10.0                                                                                |
| Weight         | 0.3                                                                               | 0.6                                                                               | 0.3                                                                               | 0.3                                                                               | 0.5                                                                               | 0.9                                                                                 |
| 10mm range     |  |  |  |  |  |  |
| Price excl VAT | £11.18                                                                            | £11.18                                                                            | £158.27                                                                           | £138.93                                                                           | £104.34                                                                           | £127.26                                                                             |

### Stylus extensions (stainless steel stems) ~ M2 Thread

| Part No.       | A-5004<br>-7610                                                                   | A-5004<br>-7585                                                                   | A-5004<br>-7586                                                                    | A-5004<br>-7591                                                                    | A-5004<br>-7611                                                                    |
|----------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| Length         | 5.0                                                                               | 10.0                                                                              | 20.0                                                                               | 30.0                                                                               | 40.0                                                                               |
| Stem Dia       | 3.0                                                                               | 3.0                                                                               | 3.0                                                                                | 3.0                                                                                | 3.0                                                                                |
| Weight         | 0.2                                                                               | 0.4                                                                               | 0.9                                                                                | 1.4                                                                                | 1.8                                                                                |
|                |  |  |  |  |  |
| Price excl VAT | £6.24                                                                             | £7.30                                                                             | £7.99                                                                              | £9.04                                                                              | £9.80                                                                              |

### Special purpose styli ~ M2 Thread

| Part No.       | A-5004<br>-7588<br>Silver steel                                                     | A-5000<br>-7813<br>Tungsten<br>carbide                                              | A-5000<br>-3614<br>Ceramic                                                          | A-5000<br>-7534<br>M2<br>Knuckle                                                    | A-5004<br>-7593<br>M2/M3<br>adaptor                                                   | A-5004<br>-7592<br>M3/M2<br>adaptor                                                   |
|----------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Length mm      | 15.0                                                                                | 10.0                                                                                | 11.0                                                                                | 8.0                                                                                 | 7.0                                                                                   | 5.0                                                                                   |
| Ball dia mm    | NA                                                                                  | NA                                                                                  | 18.0                                                                                | NA                                                                                  | NA                                                                                    | NA                                                                                    |
| End feature mm | Flat Rad 0.05                                                                       | Flat Rad 0.05                                                                       | NA                                                                                  | NA                                                                                  | NA                                                                                    | NA                                                                                    |
| Weight         | 0.7                                                                                 | 0.7                                                                                 | 3.3                                                                                 | 1.6                                                                                 | 0.6                                                                                   | 1.5                                                                                   |
| Angles         | 30 inclusive                                                                        | 30 inclusive                                                                        | NA                                                                                  | NA                                                                                  |                                                                                       |                                                                                       |
|                |  |  |  |  |  |  |
| Price excl VAT | £14.51                                                                              | £50.80                                                                              | £160.03                                                                             | £33.63                                                                              | £6.86                                                                                 | £6.00                                                                                 |




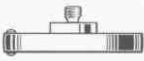



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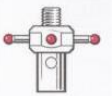
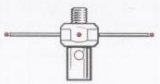
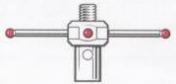
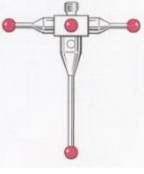
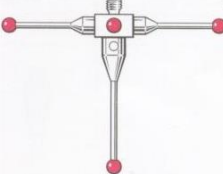
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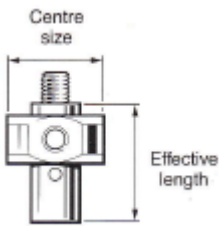
### Stylus extensions (stainless steel stems) ~ M2 Thread

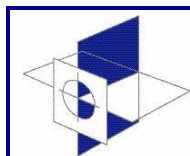
| Part No.       | A-5000<br>-3611                                                                   | A-5000<br>-4187                                                                   | A-5000<br>-7809                                                                   | A-5000<br>-3613                                                                    | A-5000<br>-7810                                                                     |
|----------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Disc Dia mm    | 6.0                                                                               | 25.0                                                                              | 18.0                                                                              | 18.0                                                                               | 25.0                                                                                |
| Disc depth     | 1.2                                                                               | 3.0                                                                               | 1.5                                                                               | 2.2                                                                                | 1.5                                                                                 |
| Roller depth   | 2.0                                                                               | NA                                                                                | 2.5                                                                               | 3.0                                                                                | 2.5                                                                                 |
| Stem dia       | 2.0                                                                               | NA                                                                                | 3.0                                                                               | NA                                                                                 | 3.0                                                                                 |
| Weight         | 0.6                                                                               | 3.8                                                                               | 3.0                                                                               | 2.7                                                                                | 4.0                                                                                 |
|                |  |  |  |  |  |
| Price excl VAT | <b>£40.47</b>                                                                     | <b>£70.00</b>                                                                     | <b>£67.42</b>                                                                     | <b>£62.61</b>                                                                      | <b>£67.42</b>                                                                       |

### Star Styli (fixed) ~ M2 Thread

| Part No.       | A-5003<br>-4011                                                                   | A-5000<br>-7811                                                                   | A-5003<br>-4787                                                                   | A-5003<br>-4788                                                                   | A-5003<br>-7629                                                                      | A-5000<br>-3626                                                                      |
|----------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| Span mm        | 10.0                                                                              | 10.0                                                                              | 20.0                                                                              | 20.0                                                                              | 20.0                                                                                 | 30.0                                                                                 |
| Ball mm        | 0.5                                                                               | 1.0                                                                               | 0.5                                                                               | 1.0                                                                               | 2.0                                                                                  | 2.0                                                                                  |
| Stem dia mm    | 0.3                                                                               | 0.7                                                                               | 0.3                                                                               | 0.7                                                                               | 1.4                                                                                  | 1.4                                                                                  |
| EWL mm         | NA                                                                                | NA                                                                                | NA                                                                                | NA                                                                                | 12.0                                                                                 | 12.0                                                                                 |
| Weight         | 0.7                                                                               | 0.5                                                                               | 0.7                                                                               | 0.9                                                                               | 1.3                                                                                  | 1.8                                                                                  |
|                |  |  |  |  |  |  |
| Price excl VAT | <b>£150.00</b>                                                                    | <b>£104.34</b>                                                                    | <b>£155.00</b>                                                                    | <b>£115.00</b>                                                                    | <b>£79.51</b>                                                                        | <b>£76.02</b>                                                                        |

### Stylus Centres ~ M2 Thread

| Part No.                 | A-5000<br>-8395                                                                     | A-5000<br>-3627                                                                     |                                                                                      |  |  |  |
|--------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--|--|--|
| Thread Size              | 10.0                                                                                | 10.0                                                                                |                                                                                      |  |  |  |
| Effective length mm (in) | 7.5(0.30)                                                                           | 7.5(0.30)                                                                           |                                                                                      |  |  |  |
| Centre offset mm (in)    | 7.5(0.30)                                                                           | 7.0(0.28)                                                                           |                                                                                      |  |  |  |
| Mass grammes             | 1.1                                                                                 | 0.8                                                                                 |                                                                                      |  |  |  |
|                          |  |  |  |  |  |  |
| Price excl VAT           | <b>£44.36</b>                                                                       | <b>£24.83</b>                                                                       |                                                                                      |  |  |  |







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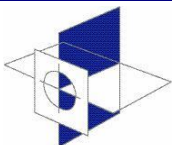
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### Probe Body extension Bars (Aluminium with M8 threads) for touch trigger probes

A family of aluminium extension bars with M8 to M8 threads for use with 2-wire touch-trigger probes (such as TP20) to extend the reach of the CMM.

| PEL Series | Part No.    | Length                           | Lightweight Bars                                                                   | Price excl VAT |
|------------|-------------|----------------------------------|------------------------------------------------------------------------------------|----------------|
| PEL1       | A-1047-3484 | 50mm                             |   | £105.00        |
| PEL2       | A-1047-3485 | 100mm                            |   | £120.00        |
| PEL3       | A-1047-3486 | 200mm                            |  | £140.00        |
| PEL4       | A-1047-3487 | 300mm                            |  | £155.00        |
| PEL Kit    | A-1032-3009 | 1 x PEL1<br>1 x PEL2<br>1 x PEL3 |                                                                                    | £345.00        |



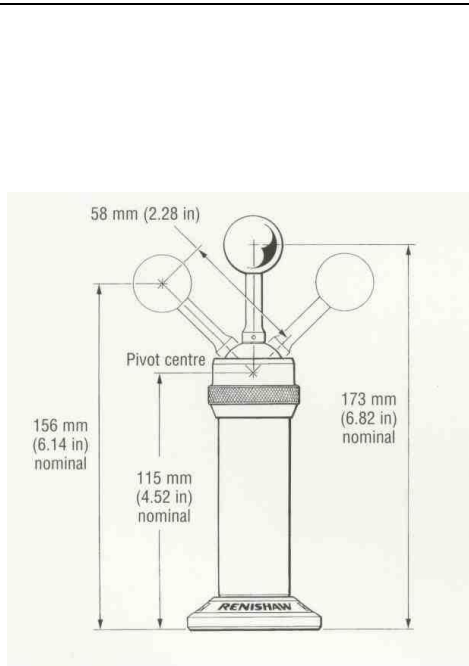
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## Datum Balls

Each datum sphere is made from hard wearing tungsten carbide and is supplied with its own certificate, giving ball diameter and roundness. All sphere measurements are performed on equipment traceable to UK (NPL) standards.



### Datum Sphere Kits

|                | Kit part Number | Price excl VAT |
|----------------|-----------------|----------------|
| 12mm dia Ball  | A-1034-0028     | £410.00        |
| 19mm dia Ball  | A-1034-0027     | £410.00        |
| 25mm dia Ball  | A-1034-0026     | £440.00        |
| 3/4in dia Ball | A-1034-0031     | £410.00        |
| 1 in dia Ball  | A-1034-0035     | £440.00        |

### Fixing Stud ~ a fixing stud is required with each kit to attach pillar to table surface

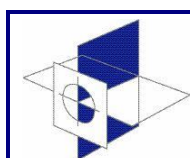
|              |             |        |
|--------------|-------------|--------|
| M6 x 1       | A-1034-0352 | £14.00 |
| M8 x 1.25    | A-1034-0351 | £13.00 |
| M10 x 1.5    | A-1034-0350 | £13.00 |
| 5/16in x UNC | A-1034-0354 | £22.00 |
| 3/8 in x UNC | A-1034-0353 | £22.00 |

### Optional Extras

|                       |             |         |
|-----------------------|-------------|---------|
| 12mm dia Datum Ball   | A-1034-0005 | £140.00 |
| 19mm dia Datum Ball   | A-1034-0023 | £140.00 |
| 25mm dia Datum Ball   | A-1034-0002 | £160.00 |
| 3/4 in dia Datum Ball | A-1034-0032 | £140.00 |
| 1 in dia Datum Ball   | A-1034-0036 | £160.00 |

### Adaptor/Extensions

|                               |             |         |
|-------------------------------|-------------|---------|
| 2 Way Adaptor                 | A-1034-0356 | £41.00  |
| 3 Way Adaptor                 | A-1034-0357 | £120.00 |
| Pillar Extension<br>75mm long | A-1034-0355 | £33.00  |



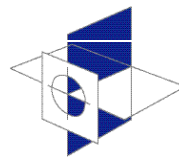
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## Styli Order Form

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|           |  |                    |  |
|-----------|--|--------------------|--|
| Company   |  | Contact Name       |  |
| Address   |  | Tel. No.           |  |
|           |  |                    |  |
| Post Code |  | Purchase Order No: |  |

| Part Number      | Description | Unit Price | Qty | Total |
|------------------|-------------|------------|-----|-------|
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
|                  |             |            |     |       |
| <b>Sub Total</b> |             |            |     |       |
| <b>Total</b>     |             |            |     |       |

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

|                                                          |
|----------------------------------------------------------|
| A minimum order value of £50 applies, plus £15 P&P       |
| On orders over £100 P&P is FREE (All prices exclude VAT) |

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